

In Situ Observation of Electron Beam-Induced Phase Transformation of CaCO₃ to CaO via ELNES at Low Electron Beam Energies

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Abstract: It is demonstrated that energy-filtered transmission electron microscope enables following of *in situ* changes of the Ca-L_{2,3} edge which can originate from variations in both local symmetry and bond lengths. Low accelerating voltages of 20 and 40 kV slow down radiation damage effects and enable study of the start and finish of phase transformations. We observed electron beam-induced phase transformation of single crystalline calcite (CaCO₃) to polycrystalline calcium oxide (CaO) which occurs in different stages. The coordination of Ca in calcite is close to an octahedral one stretched along the <111> direction. Changes during phase transformation to an octahedral coordination of Ca in CaO go along with a bond length increase by 5 pm, where oxygen is preserved as a binding partner. Electron loss near-edge structure of the Ca-L_{2,3} edge show four separated peaks, which all shift toward lower energies during phase transformation at the same time the energy level splitting increases. We suggest that these changes can be mainly addressed to the change of the bond length on the order of picometers. An important pre-condition for such studies is stability of the energy drift in the range of meV over at least 1 h, which is achieved with the sub-Ångström low-voltage transmission electron microscope I prototype microscope.

Key words: ELNES, low kV TEM, SALVE, CaCO₃ (calcite), radiation damage

INTRODUCTION

The new generation of monochromated and C_s-corrected field emission transmission electron microscopes (TEMs) equipped with an energy filter offers high spatial resolution (<1 Å) and the ability to reach an energy resolution below 0.2 eV. This enables acquisition of detailed information about atomic structure, chemical composition, and local electronic states of the investigated object and opens new avenues for quantitative information. One limiting factor for several TEM applications is instability of the samples during electron irradiation and the lack of contrast at medium voltages. Theoretical predictions, as well as experiments, have shown that reduction of the incident electron energy can, in dependence of the material studied, reduce or even avoid the knock-on damage (Egerton, 2012; Meyer et al., 2012). At the same time image contrast and energy resolution improve by reducing the accelerating voltage (e.g., Golla et al., 1994; Reimer, 1997). Calcite (CaCO₃) is one of the most abundant minerals in the crust of the earth, is an important system for biomineralization, is one of the main constituents of limestone, and is of enormous importance as an additive in the construction, metallurgical, and chemical industries. When used as material for the construction of buildings, calcite is transformed into CaO by the reaction: CaCO₃ → CaO + CO₂↑ releasing CO₂. It is well known that carbonates

are electron beam sensitive (Towe, 1978; Cater & Buseck, 1985; Hofer & Golob, 1987) and apparently the same phase transformation of calcite is initiated in the electron microscope. Walls and Tence (1989) and Murooka and Walls (1991) showed by using a 100 kV VG HB501 and monitoring the change of the electron energy-loss spectroscopy (EELS) spectrum that this transformation is dose rate dependent.

Low dose rates and low accelerating voltages achievable with the sub-Ångström low-voltage transmission electron microscope (SALVE) prototype microscope (Kaiser et al., 2011) are applied to slow down radiation damage effects and give the freedom to align the instrument before beam damage effects can be noticed (Golla-Schindler et al., 2013). This enables monitoring from the start of *in situ* phase transformation and tracking of changes in the chemistry and electronic environment by EELS and electron loss near-edge structure (ELNES).

It is expected that during phase transformation the carbon signal in the EELS spectra will diminish and finally disappear (Walls & Tence, 1989). Additionally the near edge structure of the O-K edge will be significantly changed caused by the loss of the C bondings and the change in the coordination state (Hofer & Golob, 1987). The coordination of the Ca atom in calcite is close to an octahedral coordination if the ligands are aligned along the x, y and z-axis and the octahedron is stretched along the <111> direction. The angles between the Ca-O bonds are 87.25 and 92.75° and the bond length is 2.357 Å in all directions (Graf, 1961). In cubic CaO, the calcium atom is octahedral and coordinated

76 with a bond length between Ca and O atoms of 2.407 Å
 77 (Fiquet et al., 1999). Induced by the octahedral coordination
 78 of calcium in calcite and CaO the degenerated energy levels
 79 of the 3d shell split up into t_{2g} and e_g energy levels with an
 80 energy difference of Δ_o (Burns, 1993). The spectrum of the
 81 Ca-L_{2,3} edge shows four separated peaks; two are correlated
 82 to the transition of Ca $2p_{3/2} \rightarrow 3d (t_{2g} e_g)$ and two to this
 83 of Ca $2p_{1/2} \rightarrow 3d (t_{2g} e_g)$. If, in general, an octahedral site of Ca
 84 is distorted along a Cartesian direction, each of the t_{2g} and
 85 e_g energy levels split up into two energy levels, one above and
 86 one below the original t_{2g} , e_g energy levels with an energy
 87 difference δ (Burns, 1993). If then core shell electrons are
 88 excited in all present energy levels and the energy resolu-
 89 tion and detection limit are sufficient, we expect the EELS
 90 spectrum to show eight separated peaks with shifted peak
 91 positions above and below the peak position for the undis-
 92 torted octahedral coordination. In this paper we investigate
 93 transition from calcite to CaO in the microscope at 80, 40, and
 94 20 kV, and observe *in situ* the symmetry and bond length
 changes via ELNES.

95 MATERIALS AND METHODS

96 The starting material for the TEM studies was a clear natural
 97 calcite rock from Brilon (Germany). Small crystal fragments
 98 thin enough for TEM investigations were produced by
 99 crushing liquid nitrogen cooled small pieces of the original
 100 calcite rock. They were separated in an ultrasonic bath and
 101 supported on lacey-carbon films. Calcite (CaCO₃) is a car-
 102 bonate mineral, trigonal-rhombohedral with the space group
 103 R3 2/c and $a = 4.9899$ Å, $c = 17.064$ at 26°C (Graf, 1961),
 104 where the Ca atom is six-fold coordinated and C and O
 105 atoms are three-fold coordinated. CaCO₃ decarbonates in
 106 the TEM to CaO by releasing CO₂. The crystal system of
 107 CaO is cubic with the space group Fm-3m, and a lattice
 108 constant of $a = 4.81$ Å where Ca and O are octahedral
 109 coordinated (Fiquet et al., 1999).

110 The studies were performed with the SALVE I prototype
 111 microscope. This microscope is dedicated for low kV applica-
 112 tions and was aligned for accelerating voltages of 80, 40, and
 113 20 kV. It is equipped with a Schottky field-emission gun, the
 114 CEOS electrostatic Omega-type monochromator (Kahl &
 115 Rose, 2000; Uhlemann & Haider, 2002), an in-column energy
 116 filter of the corrected OMEGA type (Lanio et al., 1986), a
 117 CEOS image-side C_s-corrector (Rose 1990, Uhlemann et al.,
 118 1994) and a 4kx4k CMOS TVIPS camera F416 (Tietz et al.,
 119 2012). Instrument alignment, image and spectra acquisition
 120 were performed with *WinTEM*, *ZEMAS* (Zeiss), Tietz, and
 121 CEOS software. The image and EELS data processing was
 122 performed by using *Digital Micrograph* (Gatan), *JEMS* (Piere
 123 Stadelmann), and *Igor* (Wave Metrics) software.

124 To obtain experimental data, measuring cycles of
 125 images and spectra were recorded during the electron beam-
 126 induced phase transformation. In each cycle, first a zero-loss
 127 filtered and an unfiltered image were acquired. Then
 128 the operation mode was switched to the spectroscopy mode
 and EELS spectra for the C-K, Ca-L, and O-K edges were

129 recorded. Afterwards, the operation mode was switched back
 130 to image mode and the next cycle was started. The images
 131 were used to control and keep the specimen position
 132 constant and to calculate t/λ_i maps to determine
 133 possible thickness reduction. Knowledge of particle size
 134 and thickness reduction offers the opportunity to quantify
 135 volume loss induced by radiation damage (Golla-Schindler
 136 et al., 2013).

137 All series at 80, 40, and 20 kV accelerating voltages
 138 were taken with magnifications above 300 k to control the
 139 unaltered crystal structure at the beginning by imaging
 140 lattice planes. An energy filter slit width corresponding to
 141 1–2 eV was used to acquire images containing solely elasti-
 142 cally scattered electrons for calculation of the t/λ_i maps. To
 143 enable the comparison of images and spectra as a function
 144 of accelerating voltage, similar dose rates were adjusted
 145 for all voltages by the condensor zoom. About the same
 146 energy resolutions were adjusted by choosing a suitable
 147 monochromator slit width in the range of 1–2 μm. To obtain
 148 the dose rates, in the first step the conversion rate of the
 149 CMOS camera was measured for all accelerating voltages
 150 used. Then, in each experiment, an additional image of a
 151 specimen-free area was taken without changing the imaging
 152 conditions. This offers the opportunity to obtain the dose
 153 rate simply by converting count rates into dose rates. The
 154 series were taken with dose rates of 4.1×10^4 , 3.4×10^4 ,
 155 and 3.1×10^4 e/nm² s for 80, 40, and 20 kV, respectively.
 156 Energy resolutions were determined by the full width at half
 157 maximum of the zero-loss peak and were 0.32, 0.29, and
 158 0.23 eV for 80, 40, and 20 kV experiments, respectively. The
 159 image area for the spectroscopy part was selected by using a
 160 spectrometer entrance aperture, which just fits to the field of
 161 view on the CMOS camera. All spectra were recorded with
 162 the CMOS camera with dark and flat-field correction. The
 163 ELNES peak positions were determined by using *Igor* and the
 164 incorporated peak-fitting routine.

165 RESULTS AND DISCUSSION

166 Characteristic images of an experiment performed at 20 kV
 167 with a dose rate of 4.0×10^4 e/nm² s are shown in Figure 1. As
 168 depicted, electron beam-induced phase transformation
 169 occurred: First the amorphization of the crystalline structure,
 170 then the production of holes, and finally recrystallization in a
 171 polycrystalline structure. Figure 1a presents the first image of
 172 the experiment, where the lattice planes of calcite can be
 173 imaged without noticeable electron beam-induced degrada-
 174 tion effects. This confirms the single crystalline structure
 175 of the initial material. In the correlated Fast Fourier
 176 Transformation (FFT) (Fig. 1b) the lattice plane distance
 177 shown is 3.86 Å, which fits with theoretical predictions of
 178 3.87 Å for the (012) lattice plane of calcite performed with
 179 JEMS, and the crystallographic data of Graf (1961). After
 180 6 min of permanent electron irradiation, the image illu-
 181 strated in Figure 1c was taken. The (012) lattice planes of the
 182 calcite structure are still partially present, but the beginning
 183 of the phase transformation is now clearly visible by the

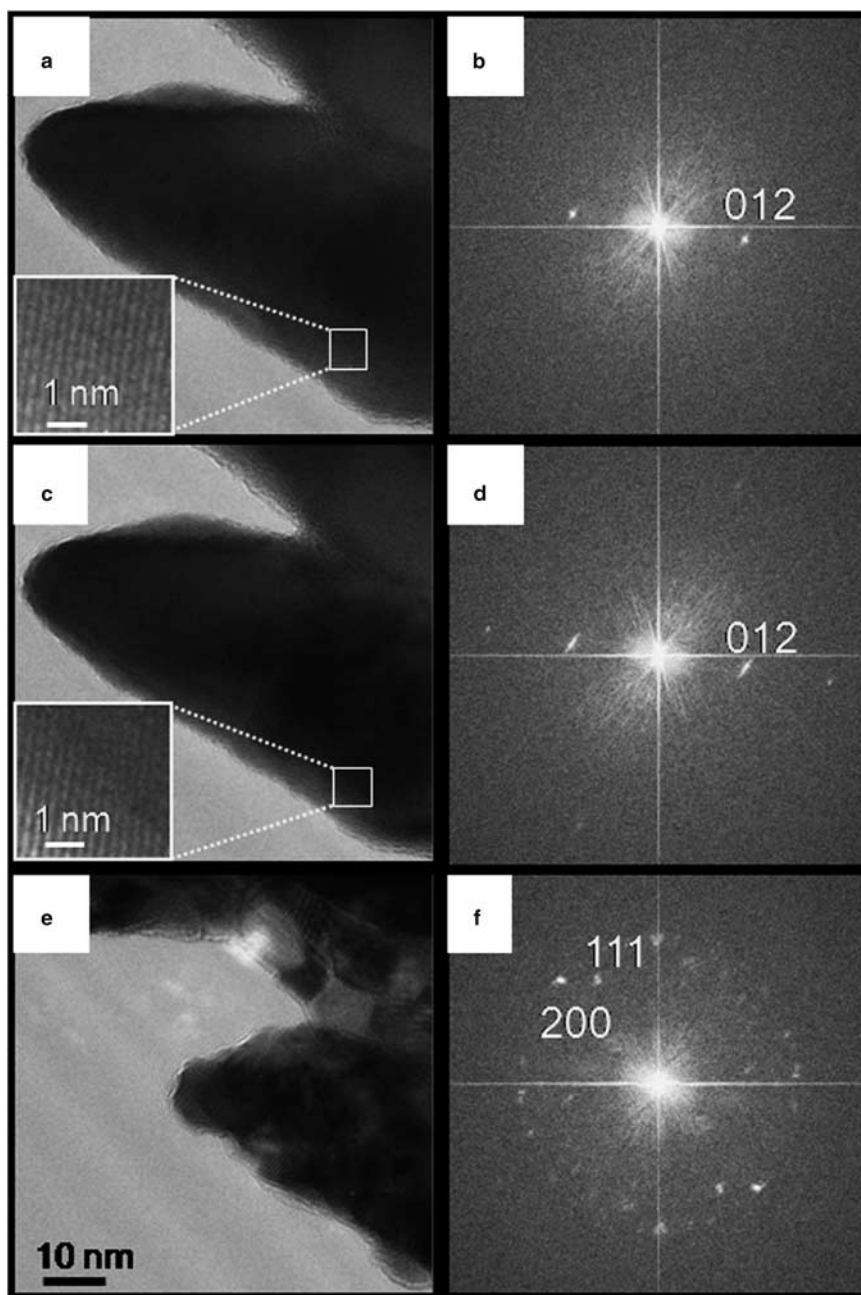


Figure 1. 20 kV high-resolution TEM (HRTEM) images and their corresponding FFTs visualizing different stages of the phase transformation of calcite to CaO. **a, b:** In the initially single-crystalline calcite structure (**c, d**) amorphous regions begin to form. **e, f:** After further irradiation, the polycrystalline CaO structure has been formed identified by the 111 and 200 spots in the corresponding FFT.

184 production of bent lattice planes and amorphous regions.
 185 This leads to blurred and elongated diffraction spots in the
 186 corresponding FFT (Fig. 1d). The same phenomenon can be
 187 found in the field of mineralogy when handling materials
 188 containing impurities of radioactive compounds and is called
 189 the metamictization process (Klein & Hurlbut, 1993).

190 Figure 1e shows the same crystal after 25 min of electron
 191 irradiation and as can be seen, the shape of the irradiated
 192 particle has been changed. Moreover, it now presents a
 193 polycrystalline structure (see the corresponding FFT Fig. 1f)

and the volume is significantly diminished (see Fig. 1e).
 194 In the corresponding FFT (Fig. 1f) rings of randomly
 195 distributed diffraction spots appear, which confirm the
 196 polycrystalline nature. The ring radii were determined to be
 197 2.39 ± 0.02 and 2.76 ± 0.02 Å, which fit with theoretically
 198 calculated reflections for the (200) 2.40 Å and (111) 2.77 Å
 199 lattice planes of CaO using the crystallographic data of
 200 Fiquet et al. (1999) and JEMS.
 201

Such phase transformation induced by electron irradiation
 202 has previously been studied on the same or similar

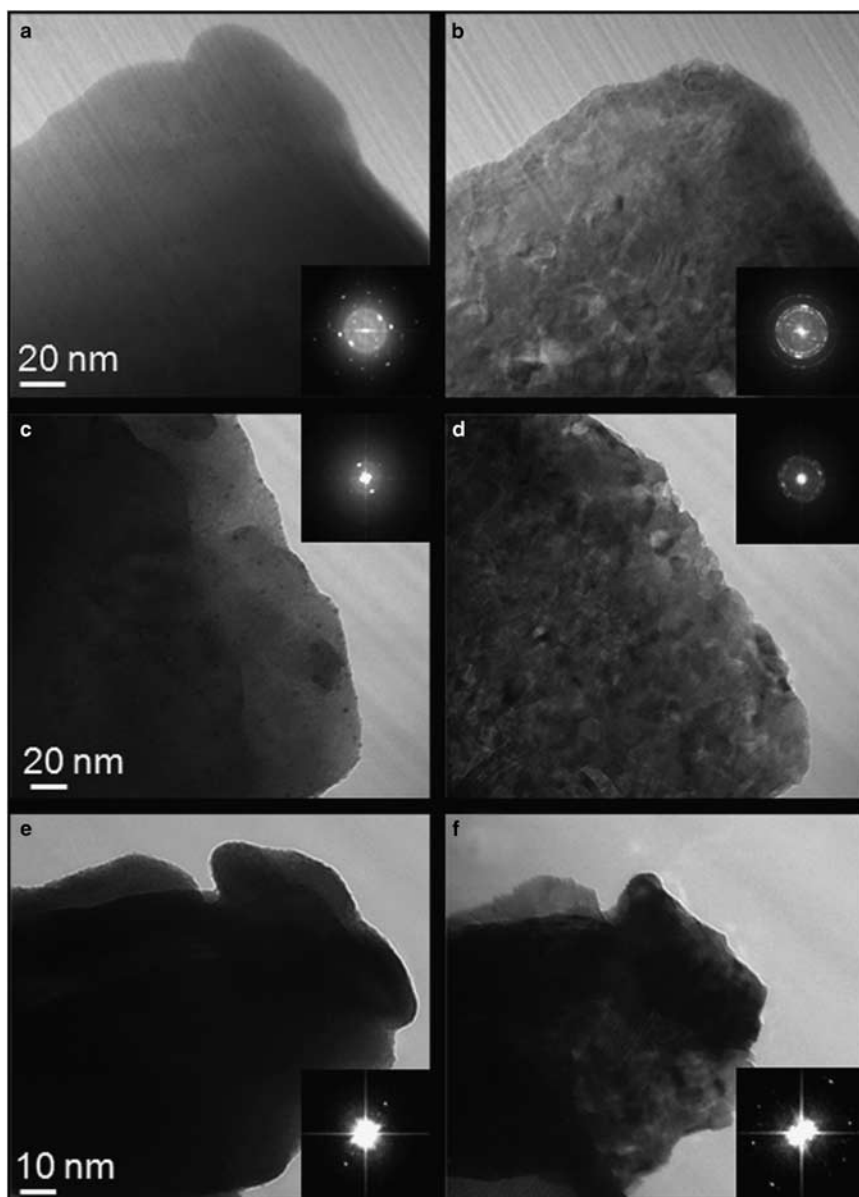


Figure 2. 80 kV (a, b), 40 kV (c, d) and 20 kV (e, f) high-resolution TEM (HRTEM) images related to the phase transformation experiment shown in Figures 3–5. The insets show the corresponding FFTs.

203 systems like dolomite by high-resolution TEM and diffraction
 204 analysis using accelerating voltages from 100 up to 120 kV
 205 (Towe, 1978; Cater & Buseck, 1985; MkHoyan et al., 2006).
 206 Our observation showed that this transformation can be
 207 initiated at much lower accelerating voltages of 80, 40, and
 208 20 kV by using dose rates of $\sim 4 \times 10^4$ e/nm² s. Figure 2 illus-
 209 trates the first and last images of the experiments at 80 kV
 210 (Figs. 2a, 2b), 40 kV (Figs. 2c, 2d), and 20 kV (Figs. 2e and 2f),
 211 which were chosen for the ELNES studies. The inserted FFTs
 212 confirm the single and polycrystalline structure of the initial
 213 and end material, respectively. It can be seen in the insert in
 214 Figure 2a that at 80 kV the initial image is not single crystalline
 215 any more. We interpret this as we were not fast enough and the
 216 transformation had already started. The samples used for the
 217 80 and 40 kV studies were covered with gold nanoparticles
 (dark dots) for further contrast studies in another project.

Characteristic EELS spectra of the 80 kV experiment are 218
 shown in Figure 3, where a, b, and c are the C-K, the Ca-L_{2,3}, 219
 and the O-K edges, respectively. The lowest red spectra of the 220
 C-K, the Ca-L_{2,3} and the O-K EELS spectra all belong to 221
 the first measurement cycle and the following black to the 222
 second, and so on. The experiment was run for more than 223
 90 min and the spectra are all raw data without noise 224
 reduction or energy drift correction. This demonstrates the 225
 high stability of the instrument. Only the astigmatism and 226
 the specimen position had to be slightly realigned from time 227
 to time. Figure 3a presents changes in the C-K edge ELNES 228
 of the 80 kV experiment. Here, the fine structure of the C-K 229
 edge of the initial state is different than amorphous carbon 230
 and shows a sharp peak positioned at 288.4 eV, followed by 231
 less intense broader peaks, a small peak at 293.4 eV, and the 232
 second highest broader peak at 299.8 eV, with a shoulder 233

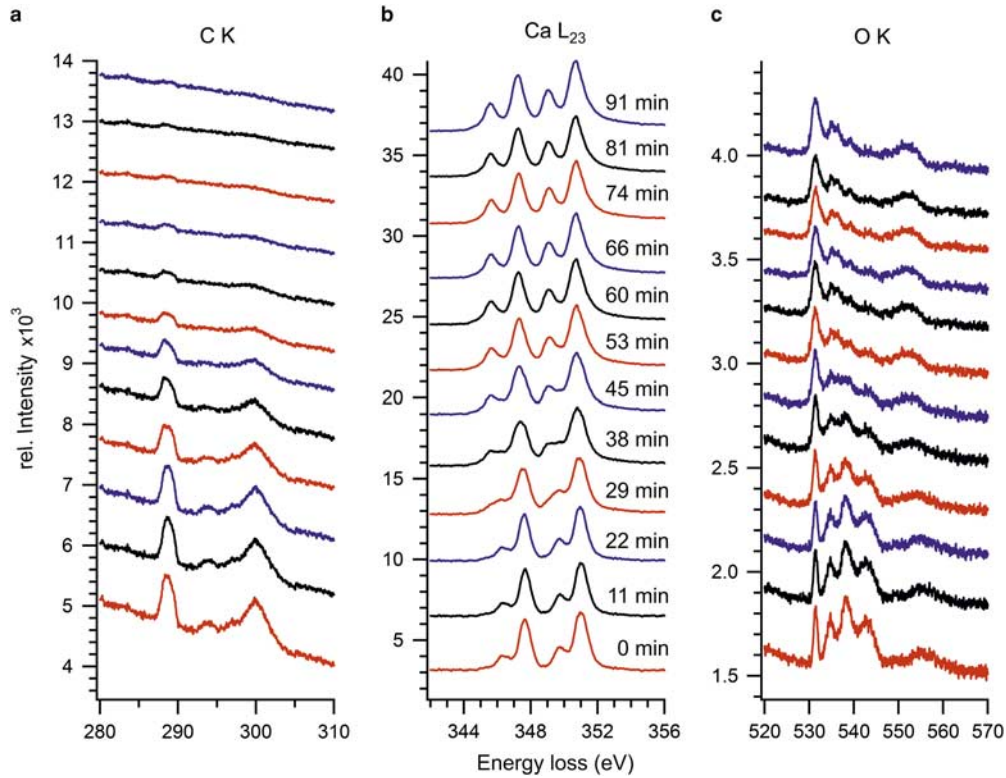


Figure 3. 80 kV electron energy-loss spectroscopy (EELS) spectra for time-dependent changes of (a) C-K, (b) Ca-L_{2,3} and (c) O-K edges (the experiment time is assigned in (b)). The curves presented on the same y-axis level with the identical color belong to one measurement cycle.

234 at 296.9 eV. This ELNES is characteristic for carbonates, or
 235 accordingly the complex ion CO₃²⁻ (Hofer & Golob, 1987;
 236 Garvie et al., 1994). Hofer and Golob (1987) solely resolved
 237 two peaks at 289 and 300 eV in their studies on calcite and
 238 dolomite, where the peak positions as well as the peak shape
 239 fits with the ELNES recorded in our experiments. The signal
 240 of the carbon edge decreased over time until it completely
 241 vanished. This is expected due to the decarbonization until
 242 only pure CaO remains. In Figure 3b, the ELNES of the
 243 Ca-L_{2,3} edge is illustrated, where four peaks can be separated:
 244 the first two are correlated to the Ca 2p_{3/2} → 3d (t_{2g} e_g) and
 245 the second two to the Ca 2p_{1/2} → 3d (t_{2g} e_g) transitions.
 246 During the phase transformation a peak shift of all peaks as
 247 well as a change in the peak distance of the L_{2,3} (t_{2g} e_g) peak
 248 positions is obvious (further details see Figs. 4 and 5).

249 Figure 3c presents the change in the O-K edge ELNES
 250 during the phase transformation, where the starting spec-
 251 trum of calcite shows four relatively sharp peaks in the
 252 range of 10 eV and a smooth one around 25 eV above the
 253 edge onset. The first peak at 531.4 eV is preserved during
 254 the phase transformation, where the following peaks are
 255 significantly reduced and change their positions. The second
 256 and third peak at 534.7 and 538.1 eV are broadened and
 257 diminish with time while the peak positions change to 535.4
 258 and 539.3 eV, respectively. The fourth sharp peak at 543.7
 259 vanishes completely. The smooth peak at around 555 eV
 260 shifts to ~552 eV. It was suggested by de Groot et al. (1989)

261 and Krivanek and Paterson (1990) for metal oxides that the
 262 sharp structures of the O-K edge within 5 eV of the edge
 263 threshold can be assigned to hybridization of the oxygen 2p
 264 and metal 3d energy levels. The second region above 5 eV of
 265 the edge onset is assigned to hybridization of the oxygen 2p
 266 and metal 4s levels. In our case, ELNES of the O-K edge is a
 267 superposition of the hybridization of oxygen with calcium and
 268 carbon. The hybridization of the Ca atom is conserved during
 269 the phase transformation, which fits to the preservation of the
 270 first peak. This can be assigned to hybridization of the oxygen
 271 2p with the Ca 3d energy levels. Induced by decarbonization
 272 during the phase transformation, hybridization with carbon is
 273 finally lost and the amount of oxygen is reduced. This causes
 274 the significant changes of the O-K edge ELNES. Finally, the
 275 oxygen near edges shows characteristics expected for CaO
 276 (Hofer & Golob, 1987).

277 Figure 4 presents the ELNES of the Ca L_{2,3} edge for the
 278 40 kV (Fig. 4a) and 20 kV (Fig. 4b) series. These four
 279 peaks can be separated, with two of them correlated to the
 280 Ca 2p_{3/2} → 3d (t_{2g} e_g) and two of them to the Ca 2p_{1/2} → 3d
 281 (t_{2g} e_g) transitions. Examples for the 20 kV measurements
 282 and determined peak positions are listed in Table 1. For 40
 283 and 20 kV, we obtained starting peak positions of the Ca-L_{2,3}
 284 edges-characteristic for calcite, indicated by blue dashed
 285 lines. The second end peak-position-characteristic for CaO is
 286 indicated by red dashed lines. In the middle of the phase
 287 transformation a superposition of the starting and end

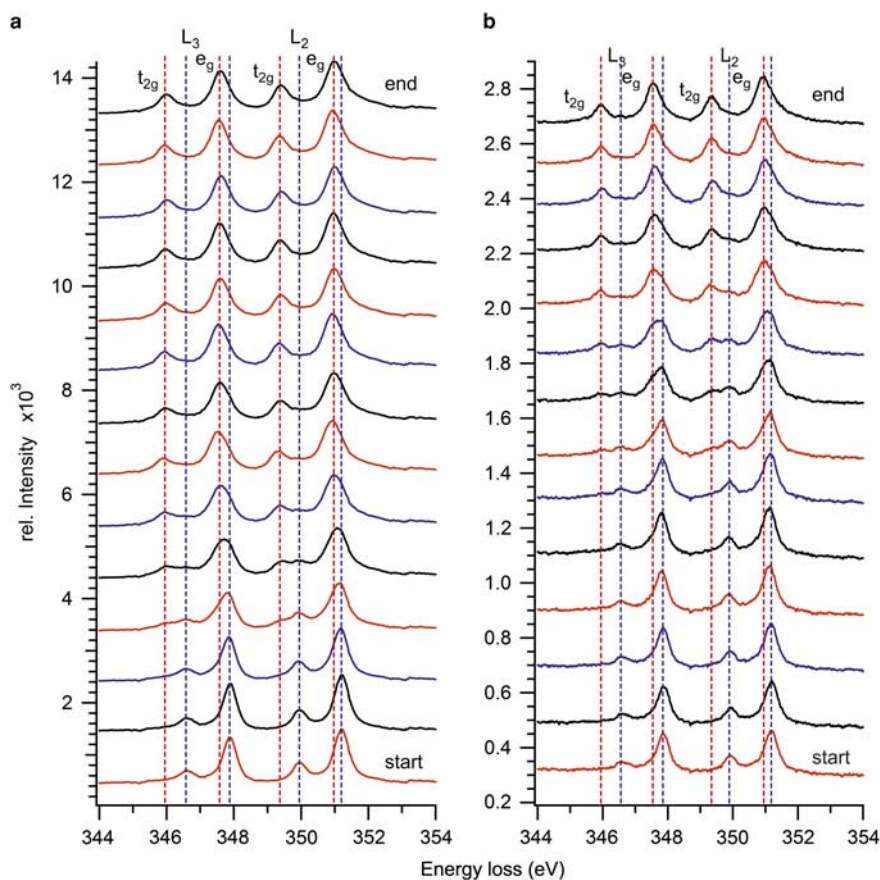


Figure 4. 40 kV (a) and 20 kV (b) electron loss near-edge structure (ELNES) of the time-dependent changes of the Ca- $L_{2,3}$ edge assigned to the phase transformation experiment shown in Figure 2c-2f. The blue dashed lines are aligned to the peak position of the CaO_3 ELNES and the red dashed lines to the peak positions of CaO ELNES.

286 spectra with resolved peak positions is detectable. Solely, 310
 287 these two peak positions exist in all spectra (see also Fig. 5). 311
 288 This proved that the change in the peak position cannot be 312
 289 initiated by energy drift of the experimental setup, but is 313
 290 caused by change in the electronic environment of the Ca 314
 291 atom. Figures 5a and 5b presents the start, middle and end 315
 292 spectra of the Ca $L_{2,3}$ edge of the 40 and 20 kV experiment, 316
 293 where the red curves show the spectra at the beginning, the 317
 294 blue curves at the middle, and the black curves at the end of 318
 295 the phase transformation. The comparison of these curves 319
 296 show the changes in the Ca $L_{2,3}$ t_{2g} and e_g peak positions. 320
 297 All peaks shift to lower energies and additionally the energy 321
 298 level splitting Δ_o increases. The middle spectra clearly show 322
 299 superposition of the ELNES characteristics of calcite and 323
 300 CaO . The 20 kV series shows a more pronounced peak 324
 301 separation of the Ca- $L_{2,3}$ t_{2g} peak positions for calcite and 325
 302 CaO than the 40 kV series. This improvement can be 326
 303 addressed to the increase in energy resolution for reduced 327
 304 accelerating voltages. 328

305 During the phase transformation of calcite to CaO , 329
 306 octahedral coordination of calcium with oxygen as a binding 330
 307 partner is preserved, but the distortion is removed and 331
 308 the bond length changes from 2.357 Å (CaCO_3) to 2.407 Å 332
 309 (CaO) by 5 pm. Both changes can be the reason for alteration 333

of the calcium ELNES. Muller (1999) showed that changes in 310
 bond lengths for Ni-Al and Ni-Si compounds generate core 311
 level shifts, where the sign of the core level shift changes 312
 with filling of the $3d$ states. The energy levels shift to lower 313
 energies for less than half filled $3d$ states. Furthermore, he 314
 found for Ni a core level shift of ≈ 2 eV for a bond length 315
 change of 0.5 Å. His findings agree with our results, because 316
 calcium has less than half-filled $3d$ states and all peaks of the 317
 Ca- $L_{2,3}$ edge shift to lower energies. The calculated energy 318
 shifts of the Ca- $L_{2,3}$ e_g peak position are listed in Table 2. In 319
 comparison with Muller (1999), we yield the same relationship, 320
 but the energy level shift as well as the bond length 321
 variation are much smaller, and reduced by approximately 322
 a factor of 10. 323

Due to the octahedral coordination of calcium, the $3d$ 324
 shell splits up into the t_{2g} and e_g energy levels and the lobes 325
 of the atomic orbital for the t_{2g} energy levels project between 326
 the cartesian axes, and the lobes of the atomic orbital 327
 of the e_g energy levels are directed along the cartesian axes. 328
 Therefore it can be expected that changes in the bond length 329
 will significantly influence the t_{2g} and e_g energy levels in 330
 a different way and will change Δ_o . In Burns (1993) the 331
 dependence of Δ_o on bond length changes was discussed, 332
 where he predicted that a decrease in the bond length of the 333

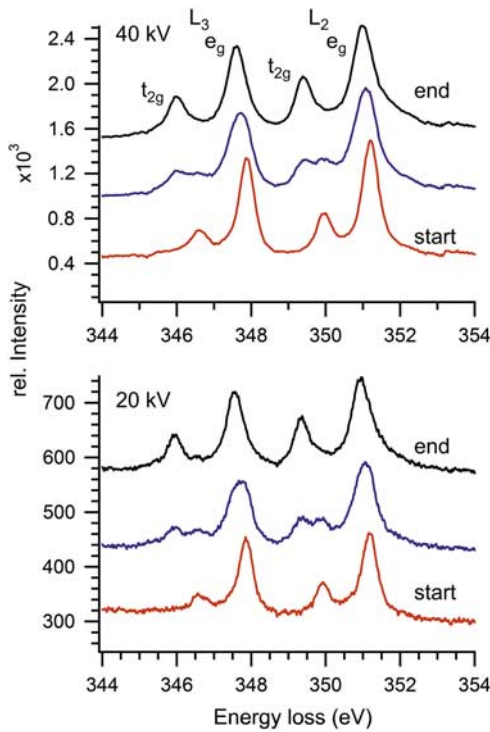


Figure 5. 40 kV (a) and 20 kV (b) Ca- $L_{2,3}$ edge electron loss near-edge structure (ELNES) showing only the start (red), the middle (blue), and the finish (black) of the phase transformation of Figure 4 for better visibility of the differences.

334 crystal structure would lead to a decrease in Δ_o in the crystal
 335 field spectra. This is demonstrated with experimental results
 336 for the replacement of Mg^{2+} ions by Fe^{2+} ions in olivin.

337 Changes in symmetry can also significantly change the
 338 ELNES. Rez and Blackwell (2011) studied calcite, aragonite,
 339 and the amorphous phase of calcium carbonates. Their
 340 experimental spectra showed an unchanged peak position
 341 for the $L_{2,3}-e_g$ edges, but a change in the peak shape and
 342 position for the $L_{2,3}-t_{2g}$ edges for the different calcium car-
 343 bonates. Their theoretically fitted EELS spectra performed
 344 with multiplet calculation using the CTM4 \times 4S code suggest
 345 that a change of symmetry and distortion introduce a change
 346 in the ELNES. It is known from Burns (1993) that for
 347 tetragonal distorted octahedral sites along one Cartesian
 348 axis, the t_{2g} and e_g energy levels each split up into two
 349 further energy levels, one above and one below the original
 350 t_{2g} and e_g energy levels. If then core shell electrons are

Table 1. Ca $L_{2,3}$ Edge Peak Positions for the First and Last Spectra of the 20 kV Experiment.

	20 kV (start)	20 kV (end)
Ca $L_3 t_{2g}$	346.52 eV	345.94 eV
Ca $L_3 e_g$	347.86 eV	347.56 eV
Ca $L_2 t_{2g}$	349.91 eV	349.34 eV
Ca $L_2 e_g$	351.21 eV	350.94 eV

Table 2. Calculated Energy Shift Values of the Ca $L_3 e_g$ and Ca $L_2 e_g$ Peak Positions Displayed in Figure 5.

	40 kV	20 kV
Shift $L_3 e_g$	268 meV	304 meV
Shift $L_2 e_g$	215 meV	262 meV

excited in all present energy levels, and the energy resolution
 and detection limit is sufficient, supplementary peaks in the
 EELS spectrum should appear. For each original t_{2g} and e_g peak
 two peaks should appear, with one peak with increased energy
 and one with decreased energy in relation to the original
 peak position of the t_{2g} and e_g peak position. This does not
 agree with our finding. Alternatively, when mostly transitions
 to the lower energy levels are excited, Δ_o decreases in com-
 parison with the undistorted state. That means that Δ_o should
 increase during the phase transformation from calcite to CaO,
 which agrees with our results. Additionally the peak positions
 of all Ca- $L_{2,3}$ edges should shift to higher energies for the
 undistorted state, in our case CaO, which is contrary to
 our results. The distortion in calcite is not along a Cartesian
 axis, and therefore this may introduce deviant effects in
 the ELNES.

SUMMARY AND CONCLUSION

Operating the SALVE I prototype microscope at 20 and
 40 kV we were able to yield an energy drift stability, sufficient
 to track *in situ* the phase transformation from $CaCO_3$ to
 CaO which took more than 1 h under our conditions. This
 electron beam-induced phase transformation occurs in differ-
 ent stages: first an amorphization of the crystalline calcite
 takes place, followed by production of holes, and finally the
 recrystallization into a polycrystalline structure. We showed
 that this transformation can be initiated at 80, 40, and 20
 kV. At 80 kV, images and the correlated EELS results indicate
 that the phase transformation has partially started right from
 the start of the experiment. The highest-resolved ELNES
 results for the Ca- $L_{2,3}$ edge are delivered by using an
 accelerating voltage of 20 kV where the superposition of the
 calcite and CaO ELNES is clearly visible. The initial C-K and
 O-K edge ELNES deliver the peak shapes and peak positions
 characteristic for calcite. Caused by the decarbonization,
 the C-K edge diminishes and disappears during the phase
 transformation. The oxygen near edge structure changes from
 a structure characteristic of calcite to those of CaO. The Ca
 ELNES presents four separated peaks for calcite and CaO. A
 shift of all Ca $L_{2,3}$ peak positions to lower energies and an
 increase in the energy level splitting Δ_o is experimentally
 detected. The shift of the peak positions to lower energy
 losses agrees with findings of Muller (1999) for materials with
 less than half filled $3d$ states. However, bond length changes
 as well as symmetry changes could potentially introduce the
 observed increase of the splitting of the energy levels during
 the phase transformation.

396 Future work will address these questions by simulations of
397 the ELNES structure for both of the cases.

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