Title: Two-Dimensional Boronate Ester Covalent Organic Framework Thin Films with Large Single Crystalline Domains for Neuromorphic Memory Device

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**Two-Dimensional Boronate Ester Covalent Organic Framework Thin Films with Large Single Crystalline Domains for Neuromorphic Memory Device**


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**Abstract:** Despite the recent progress in the synthesis of crystalline boronate ester covalent organic frameworks (BECOFs) in powder and thin-film through solvothermal method and on-solid-surface synthesis, respectively, their applications in electronics, remain less explored due to the challenges in thin-film processability and device integration associated with the control of film thickness, layer orientation, stability and crystallinity. Moreover, although the crystalline domain sizes of the powder samples can reach micrometer scale (up to ~1.5 µm), the reported thin-film samples have so far rather small crystalline domains up to 100 nm. Here we demonstrate a general and efficient synthesis of crystalline two-dimensional (2D) BECOF films composed of porphyrin macrocycles and phenyl or naphthyl linkers (named as 2D BECOF-PP or 2D BECOF-PN) by employing a surfactant-monolayer-assisted interfacial synthesis (SMAIS) on the water surface. The achieved 2D BECOF-PP is featured as free-standing thin film with large single-crystalline domains up to ~60 µm² and tunable thickness from 6 to 16 nm. The molecular-level structures are clearly resolved by high-resolution transmission electron microscopy (HR-TEM) and selected-area electron diffraction (SAED) which are supported by density functional theory (DFT) calculation. Due to the high crystallinity, facile thin-film processability, high mechanical stability as well as the incorporation of electroactive porphyrin monomers, a hybrid memory device composed of 2D BECOF-PP film on silicon nanowire-based field-effect transistor is demonstrated as a bio-inspired system to mimic neuronal synapses, displaying a learning-erasing-forgetting memory process. Pulsed voltage input induces the polarization of the film that is critical to emulate the potentiation of the neuronal membrane. This work paves the way to develop highly crystalline 2D COF thin film as an easy-to-fabricate active component applicable for CMOS-compatible neuromorphic computing.

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**Introduction**

Two-dimensional boronate ester covalent organic frameworks (2D BECOFs) are known as a class of crystalline, porous polymers with layer-stacked structures formed by reversible covalent reaction between boronic acid and catechol. During the last decade, 2D BECOFs have exhibited great potential as active semiconducting layers for (opto-)electronics, due to the incorporation of photo-/electroactive subunits into the backbones, such as pyrene, thiophene, porphyrin and phthalocyanine, that are precisely stacked in a periodic columnar mode. An anisotropic transport was evidenced in the layer-stacked 2D BECOFs accompanied with an intrinsic electrical conductivity up to ~10⁻¹⁵ S cm⁻¹ and a carrier mobility up to ~1.0 cm²V⁻¹s⁻¹ (ac limit by photoconductivity measurements). However, unlike imine-...
Based 2D conjugated COFs that have already shown promising applications in electronic devices, such as field-effect transistors and memristors, it remains a great challenge to integrate 2D BECOFs into logic and memory devices due to the difficulty in thin-film processability and device integration associated with the necessity of controlling film thickness, layer orientation, stability and crystallinity.

Currently, great effort has been dedicated to developing synthetic methodologies toward large-sized or single-crystalline COF samples. Traditionally, solvothermal synthesis of organic crystals is inclined toward poorly controlled nucleation and aggregation, the resultant COFs are in the form of polycrystalline powders. Recently, a two-step approach which separated the nucleation and growth processes was demonstrated, leading to the successful synthesis of single crystalline 2D BECOF powders with domain sizes ranging from 500 nm to 1.5 µm. On the other hand, bottom-up on-solid-surface synthesis under ultrahigh vacuum condition, room-temperature vapor-assisted conversion and synthesis on graphene support under solvothermal condition have been developed for the preparation of various 2D BECOF films from monolayer to micrometer-thickness. However, these approaches are restricted in terms of small crystalline domains (up to 100 nm) and high defect density, most possibly due to the limited mobility of monomers and random propagation of polymerization. Moreover, the transfer of metal or graphene surface-binding 2D COF films is a rather complicated issue, which limit the potential device applications.

In this work, we report a novel synthesis of large-area, crystalline, few-layer 2D BECOF films composed of porphyrin macrocycles and phenyl or naphthyl linkers using a surfactant-monolayer-assisted interfacial synthesis (SMAIS) method. Anionic surfactant monolayer such as, sodium oleyl sulfate (SOS), was employed on water surface to guide the supramolecular arrangement of C₄-symmetric 5,10,15,20-(tetra-4-dihydroxyboryl)porphyrin (1) monomers along 2D directions underneath the monolayer. Subsequent polycondensation reaction between monomer 1 and 1,2,4,5-tetrahydroxybenzene (2) or 2,3,6,7-tetrahydroxynaphthalene (3) led to the 2D BECOF-PP or 2D BECOF-PN thin films. Remarkably, single crystals of 2D BECOF-PP with domain size as large as ~ 60 µm could be achieved by this approach, which is much larger than those of thus-far reported 2D BECOFs (both film and powder samples). The molecular-level structures are clearly resolved by high-resolution transmission electron microscopy (HR-TEM) and selected-area electron diffraction (SAED) with the support of density functional theory (DFT) calculation. Profiting from the excellent solution processability and mechanical stability of 2D BECOFs from the water surface, for the first time, we integrated the few-layer 2D BECOF-PP film into a silicon nanowire-based field-effect transistor (FET), which behaved as a bio-inspired system to mimic neuronal synapses with a fast response of 20 s for the saturation of the potentiation.

Results and Discussion

Figure 1a illustrates the interfacial synthesis procedure of the targeted 2D BECOFs. Specifically, a chloroform solution of SOS surfactant was dropped onto the water surface and a SOS monolayer was achieved with the RSO₄⁻ polar head groups facing the water phase after the evaporation of chloroform. Subsequently, 1 mL of acidic aqueous solution comprising monomer 1 (1 µmol) and HCl (1 mmol) was injected into the 40 mL water phase. Due to the electrostatic interactions between

Figure 1. a) Schematic illustration of synthesis of boronate ester linked 2D COF films using SMAIS method. b) Chemical structure of the employed anionic surfactant. c) Reaction scheme of 2D BECOFs.
protonated porphyrin of monomer $^1$ and the RSO$_2$ head groups of SOS, monomer 1 was readily adsorbed underneath the SOS monolayer (probed by ultraviolet-visible (UV-Vis) spectroscopy, seen in Figure S1). Next, 1 mL of acidic aqueous solution comprising monomer 2 (4 µmol) and HCl (1 mmol) was added into the water phase and then diffused to the pre-adsorbed monomer 1. The mixed solution (pH=1.3) was treated at 50 °C to trigger the polycondensation reaction at the interface. After 7 days, a free-standing COF film with shiny reflection was observed on the water surface. The resultant 2D BECOF-PP film on water was robust enough to be fully transferred onto different substrates for morphological and structural characterizations, such as on Si/SiO$_2$ substrate and TEM grid. For instance, the 2D BECOF-PP film could suspend over large holes of ~400 µm$^2$ on a TEM grid, which revealed its excellent mechanical stability. (Figure 2a, Figure S2).

Figure 2. a) Optical microscopy image of 2D BECOF-PP film suspended over a copper grid. The white arrow points to a crack in the film. b) FT-IR spectra of monomers (1, 2) and 2D BECOF-PP. c) Polarized microscopy image of 2D BECOF-PP film. The white arrow points to amorphous region between domains. d) Atomic force microscopy (AFM) image of film on Si/SiO$_2$ substrate. e) Enlarged AFM image of crystalline domains on film. The average roughness on a crystalline domain surface is 0.84 nm (yellow square, 1 µm$^2$). f) Single crystal size distribution of 2D BECOF-PP.

The formation of boronate ester bonds (C$_2$O-B ring) in the 2D BECOF-PP was confirmed by FT-IR spectroscopy with the appearance of vibrational C-O bonds at 1122 cm$^{-1}$ (Figure 2b).$^{13}$ Additionally, the strong peak at 1339 cm$^{-1}$ displays the band corresponding to the B-O stretch within the C$_2$O$_2$B ring. Under the basic condition (such as pH=11.7), we failed to achieve any boronate ester product on the water surface. No C-O bond was detected in the resultant film by FT-IR (Figure S3). This can be attributed to a rapid oxidation of catechol moieties into quinone in alkaline aqueous solution.$^{14}$ To understand the feasibility of boronate ester formation on water by SAMIS method, we performed the model reaction between monomer 1 and 1,2-dihydroxybenzene. The reaction was carried out in the acidic aqueous solution (pH=1.3) at 50 °C for 2 days with SOS monolayer. The resultant product on the water surface was analyzed by matrix-assisted laser desorption/ionization time-of-flight mass (MALDI-TOF MS), which unambiguously confirmed the formation of boronate ester compound with targeted molecular weight (Figure S4). In contrast, the same reaction in aqueous solution (pH=1.3) at 50 °C for 2 days led to negligible conversion to target compound. This result manifested the feasibility of the boronate ester formation on the water surface using SMAIS method.

The morphological features of 2D-COF films were studied by polarized microscopy, scanning electron microscopy (SEM) and atomic force microscopy (AFM). The polarized optical image presents ribbon-like crystal domains with strong bright iridescent colors, revealing long-range order within these domains, in contrast to the amorphous regions (Figure 2c). The SEM images also present clear contrast between the crystalline and amorphous regions (Figures S5). The AFM images reveal a thickness of ~11 nm for the 2D BECOF-PP determined by step height from the Si/SiO$_2$ substrate (Figure 2d and Figure S6) while the height profiles present a step height value of the crystalline domains of ~8 nm from the amorphous area (Figure 2e and Figure S6). The above morphological observations imply that these individual domains are crystalline and homogeneous. The average size of the resultant crystals was counted as 10.3±3.7 µm (Figure 2f). Notably, the maximum crystal size even reaches ~60 µm$^2$ (~18.4 µm × ~3.3 µm) (Figure S7), which is much larger than those of thus-far reported 2D BECOFs (up to 1.5 µm).$^7$ The areal ratio between the crystalline and amorphous regions is 1.12, which suggests that ~55% of 2D BECOF-PP film is crystalline (Figure S8). It is noted that the average size of single crystals increases upon increasing reaction time (1 ±0.4 µm after 1 day and 4 ±0.1 µm after 4 days, seen in Figure S9). Moreover, the thickness of 2D BECOF-PP film could be tuned from 6 to 16 nm (~8-20 layers) by varying the concentration of monomer 1 from 0.5 µmol to 2.0 µmol and monomer 2 from 2.0 µmol to 8.0 µmol (Figure S10).

Next, we visualized the molecular structure of 2D BECOF-PP single crystalline domains by HR-TEM (Figure 3a), which shows long-range ordered square lattices (Figure 3a and b). Based on HR-TEM image simulation (inset of Figure 3b), the darkest part corresponds to the pores between the porphyrin units (Figure S11) while the bright region shows the square arrangement of the 2D COF backbones. The selected-area electron diffraction (SAED) pattern (Figure 3c) displays a square diffraction pattern with nearest reflections corresponding to 0.406 nm$^{-1}$ (i.e., a = b =2.46 nm, y = 90°), which is in line with the AA-eclipsed stacked atomic model of 2D BECOF-PP derived by density functional theory (DFT) calculation (calculated reflection at (100) and (010): 0.402 nm$^{-1}$; Figure 3d, Figure S12 and Table S1; simulation details seen in S1). In contrast, for AB-stacking mode (Figure S12b and d), due to the formation of a body-centered tetragonal lattice, systematic extinction of (h k 0) reflections (where h + k = odd integers) appears, which can be ruled out from the experimental SAED results (Table S2).

In order to define the crystallinity of 2D BECOF-PP, SAED pattern was collected by shifting the condenser aperture (with a diameter of 700 nm) every 2 µm apart along the ribbon-like crystalline domain (Figure S13). All the diffraction patterns within the rectangle space of 12 × 4 µm are identical, demonstrating a single-crystalline structure. We also performed the SAED at various spots of crystals and found that the diffraction patterns were identical, further confirming the single crystal nature for each grain. This result is consistent with the morphological study using polarized microscope and SEM.

To gain insights into the role of surfactants on the interfacial polymerization, we performed the identical reaction protocol without employing surfactant monolayer, which resulted in only
amorphous films (Figure S14). We further investigated various surfactant monolayers. Among them, anionic surfactant like sodium dodecylbenzenesulfonate (SDBS) functioned similar to SOS. Cationic, zwitterionic and nonionic surfactants only afforded amorphous films, which can be attributed to the low ordering of monomers under these surfactant monolayers (Figure S15). In order to identify the unique role of the anionic surfactant monolayer, we also investigated the supramolecular structure of porphyrin monomer 1 under the SOS monolayer. The interfacial assembly was carried out under the identical conditions without the addition of monomer 2. Notably, a free-standing supramolecular film based on monomer 1 could be obtained. After transferring the supramolecular film onto TEM grids, the SAED patterns manifested a square diffraction pattern with nearest reflections corresponding to 0.454 nm$^{-1}$ (i.e., $a = b = 2.20$ nm, $\gamma = 90^\circ$), testifying an ordered 2D network with square lattice in supramolecular assembled film of 1. By contrast, without using surfactant monolayer, it was not possible to obtain such free-standing film of monomer 1 at the air-water interface (Figure S16). Based on the comprehensive understanding of the SMAIS of 2D BECOF-PP on the water surface, we extended the synthesis method towards another highly crystalline 2D BECOF composed of porphyrin macrocycles and naphthyl linkers (2D BECOF-PN) and thus proved the generality of the chemistry. The 2D BECOF-PN film was synthesized by condensation reaction between monomer 1 and 2,3,6,7-tetrahydroxynaphthalene (3), as shown in Figure 1c and 4a. The optical image displays a number of aggregated ribbon-like crystals with the size ranging from ~3 to ~10 µm in the resultant film (Figure 4b). The areal ratio between the crystalline and amorphous regions is ~1.56 (Figure S17a). FT-IR spectrum shows the characteristic bands of C$_2$O$_2$B ring (Figure S17b). The SAED of 2D BECOF-PN in Figure 4c reveals a square diffraction pattern with nearest reflections corresponding to 0.384 nm$^{-1}$ (i.e., $a = b = 2.60$ nm, $\gamma = 90^\circ$), which is well supported by the AA-eclipsed atomic model obtained from DFT calculation (calculated reflection at (100) and (010): 0.366 nm$^{-1}$, Figure S18). HR-TEM image further visualizes the molecular structure of 2D BECOF-PN crystals and confirms the 2D extended square lattices with the size of 2.60 nm (Figure 4d).
macrocycles in 2D BECOF-PP film can generate transverse field with positive charge which is counter-balanced by the electrons accumulation. Therefore, we envisage that 2D BECOF-PP will provide a pseudo-gate to emulate the synaptic plasticity with silicon nanowire (SiNW) FET. To this end, synaptic behavior of 2D BECOF-PP/SiNW hybrid device was explored for the first time, with synaptic dynamics at a hardware level compatible with silicon semiconductor processes. The n-type honeycomb silicon nanowire FET was prepared by electron-beam lithography for hybrid device. A resultant 2D BECOF-PP film with thickness of 11 nm was transferred via vertical deposition method onto SiNW device to accumulate the surface charge at the 2D BECOF-PP film/SiO2 interface under the positive input gate voltage (Vg). The surface charge was maintained by the accumulated charges (residual polarization) when the bias returned to 0 V, thus causing the memory effect (Figure 5a). Substantial hysteresis, manifesting about the charge trapping and storage capability of the device, was observed for hybrid device. The threshold voltage was higher in the up-sweep (red arrow in Figure 5b) stage than in the down-sweep (black arrow in Figure 5b) stage, suggesting the positive polarity of the trapped charges in the device, while the threshold voltage of bare device was constant. This hysteresis behavior is compulsory for the memory effects, including potentiation (learning), depression (erasi ng) and relaxation process (forgetting). The 2D BECOF-PP/SiNW hybrid device presents a fast response of -20 s for the saturation of the potentiation (Figure 5c). Figure 5d shows that depression time constant in the forgetting period (23 s, Vg=5 V → 0 V) extended more than triple the time constant in the erasing period (6 s, Vg=5 V → -5 V). In contrast, 2D BECOF-PP film alone as well as bare SiNW device could not afford hysteresis loop and potentiation (Figure S19).

In summary, we demonstrated an efficient synthesis of free-standing, crystalline borate ester 2D COF thin films with tunable thickness from 6 to 16 nm via the SMAIS method. The single-crystalline domain size in 2D BECOF-PP thin film reached as large as ~60 µm², which is superior to those of reported 2D BECOFs. Due to the high crystallinity, facile thin-film processability, high mechanical stability as well as the incorporation of electroactive porphyrin monomers, the developed few-layer 2D BECOF-PP film was for the first time integrated into an organic thin film/SiNW-based FET to mimic neuronal synapses. Such artificial synaptic transistor displayed a learning-erasing-forgetting memory process with a fast response of ~20 s for the saturation of the potentiation. Our work broadens the interfacial synthesis of highly crystalline, few-layer 2D COF or 2D polymer thin films and opens up a new area for developing such emergent materials as active components in memory devices for future neuromorphic computing, which also provides possibilities for the future development of COF-based flexible and wearable logic and memory electronics.

Synthetic details, characterization, supporting figures and supporting tables are provided in supporting information.

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**Keywords:** 2D COF film • 2D polymer • Single crystal • Interfacial synthesis • Neuromorphic Memory Device


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2D COF film for synaptic plasticity: Free-standing boronate ester-linked 2D COF thin film has been achieved with record crystalline domain size as large as ~60 µm² via a surfactant-monolayer-assisted interfacial synthesis method. This film was integrated into an organic thin film/Si nanowire-based FET to mimic neuronal synapses. Such artificial synaptic transistor displayed a learning-erasing-forgetting memory process.