

# Laboratory of Photochemical Reaction Engineering

Prof. Dr. rer. nat. Dirk Ziegenbalg

Institute of Chemical Engineering, Ulm University, 89081 Ulm, Germany

Light-driven reactions are essential for life on earth. Natural photosynthesis stores solar energy as chemical energy and captures around 130 TW of solar energy per year. Photochemical reactions driven by natural as well as artificial light sources have a huge potential to contribute to energy transition and pave the way towards sustainable chemical processes.

Photoreactions give access to synthetic routes not accessible via thermal paths, leading to products which cannot be synthesized through conventional reactions or to a significant reduction of necessary synthetic steps. Photoreactions meet the principles of green chemistry to improve sustainability of the overall process by increasing atom economy, energy efficiency and prevention of chemical waste. Light is a traceless reagent that is only present as long as irradiation is provided to the reaction compartment and can initiate reactions very selectively when it is monochromatic, providing new adjusting screws to the reaction engineering tool box. Reactions driven by visible light can be costless and the availability unlimited as long as solar light is used. Conducting photochemical reactions adds an extra complexity to the reaction engineering

aspects. The radiation field has to be considered as an additional governing parameter for the design, operation and scale-up of photoreactors. Since the interaction of light with matter is not linear, a thorough understanding of the interaction of the light driven reaction with mass, heat and radiation transfer is key for the development of highly efficient photochemical processes.

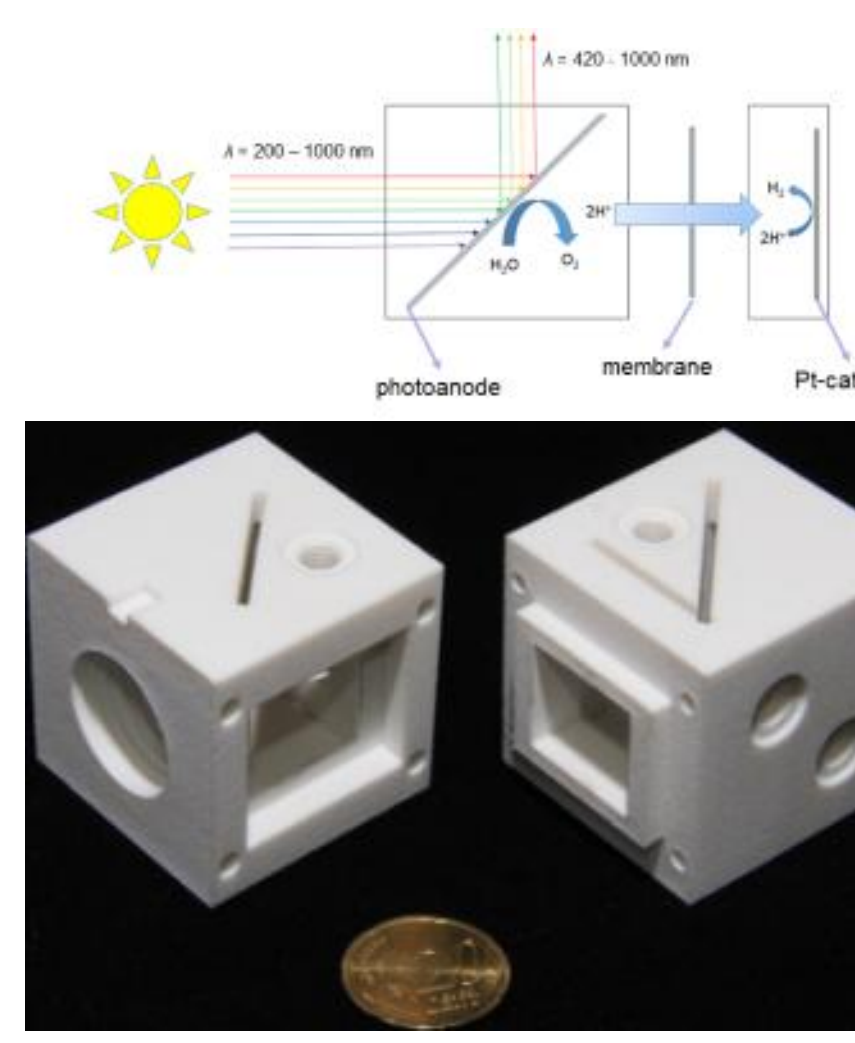
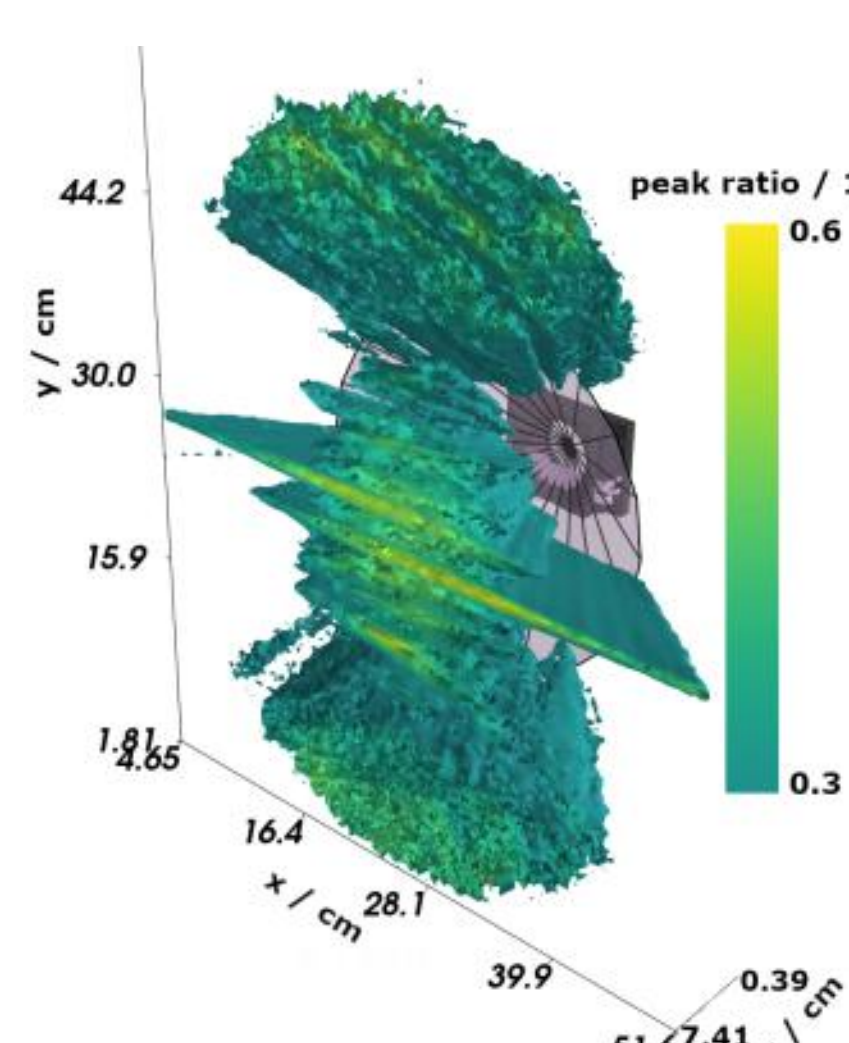
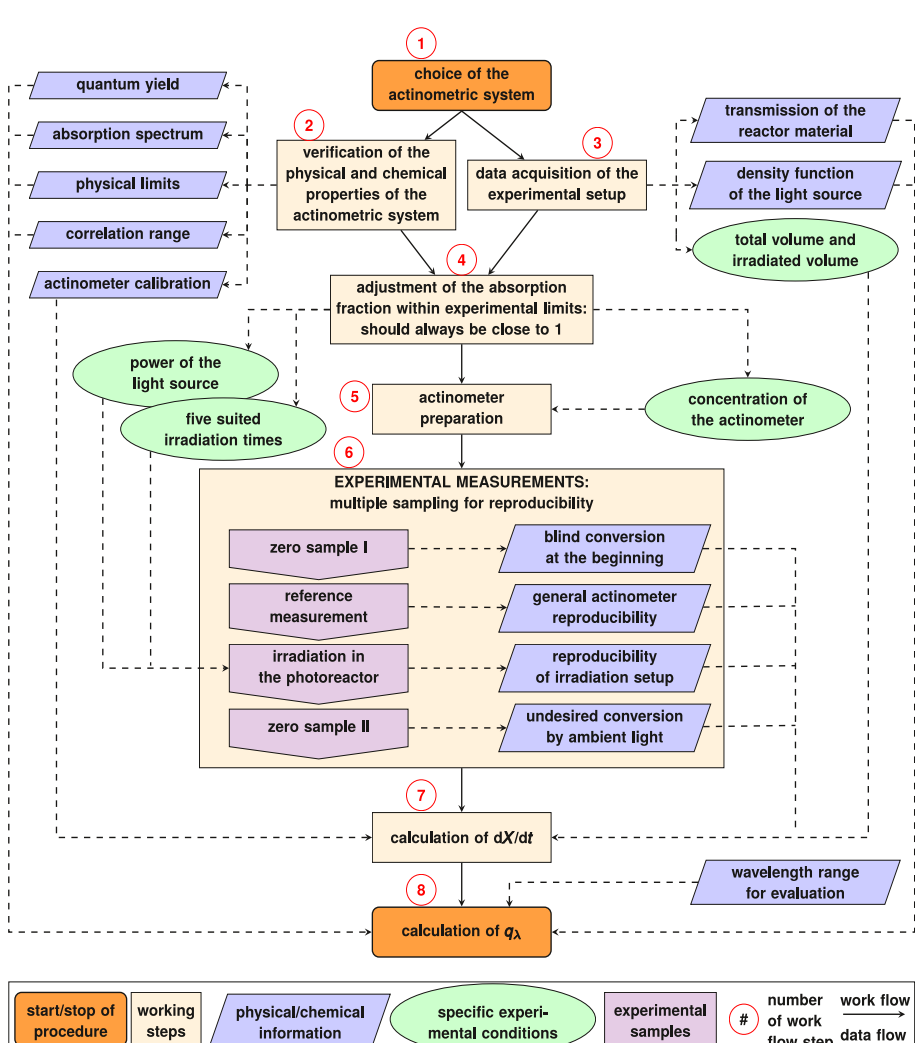
The research group "Photochemical Reaction Engineering" headed by Prof. Dr. Dirk Ziegenbalg investigates the unique features and particularities of photochemical reactions. The group works on fundamental investigations, optimization and design of photoreactors as well as photochemical processes. Optimization and design is based on fundamental knowledge of spatial photon fluxes in reactors. By appropriate investigation and understanding of the reaction engineering aspects of the whole process, optimization of photochemical processes on the process level is realized. Micro- and millistructured reactors, *online* analytical methods, additive manufacturing and numerical simulations are applied as tools. By utilizing the unique features of light, the group applies light as tool for the investigation of general reaction engineering topics.

## Characterization, Development and Optimization of Photoreactors

- development and application of actinometric methods for intensified photoreactors

- development and application of 2D and 3D radiometric methods

- advanced reactor concepts for utilization of polychromatic light

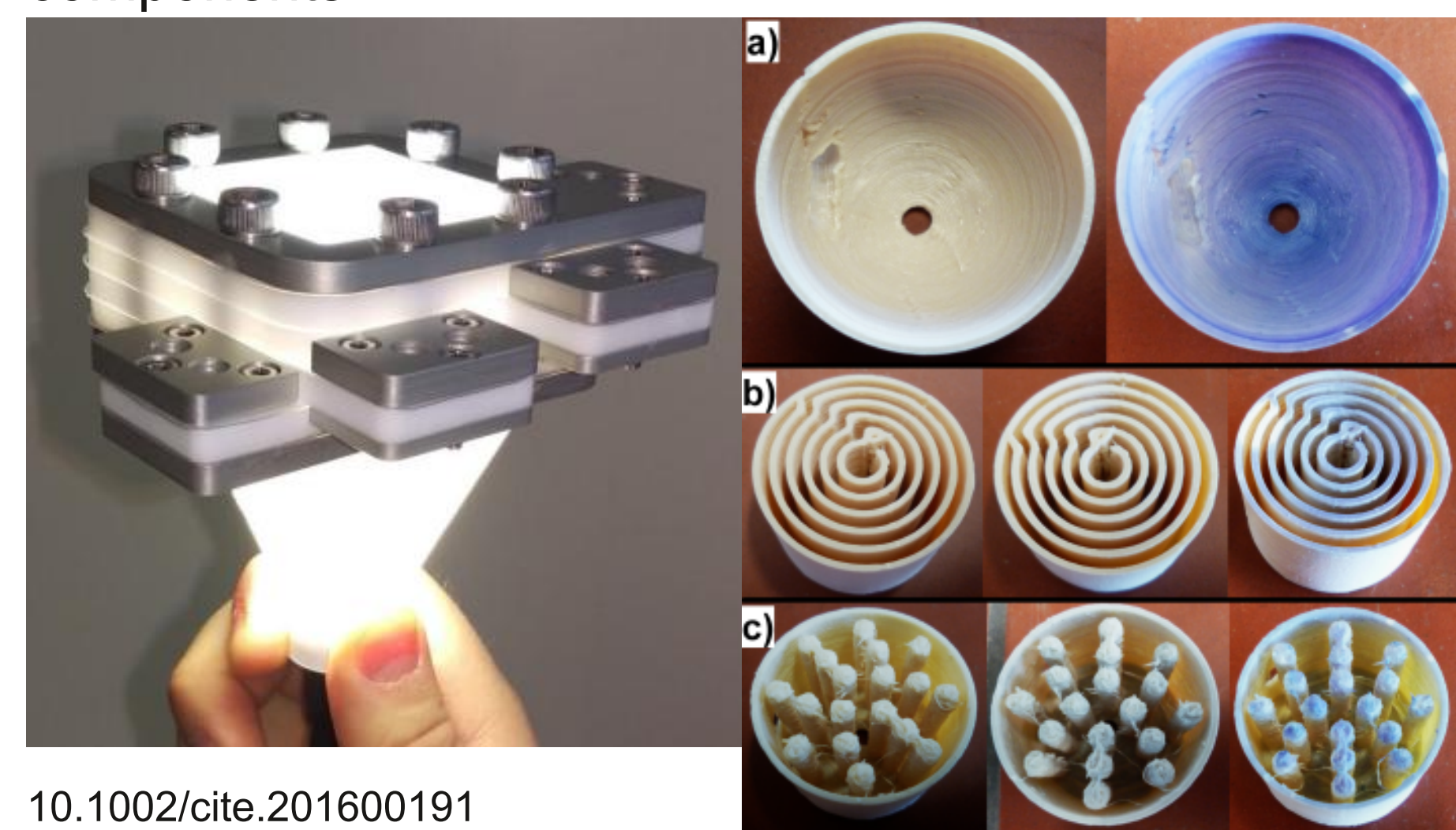


10.1007/s41981-019-00072-7  
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10.1039/D0RE00456A  
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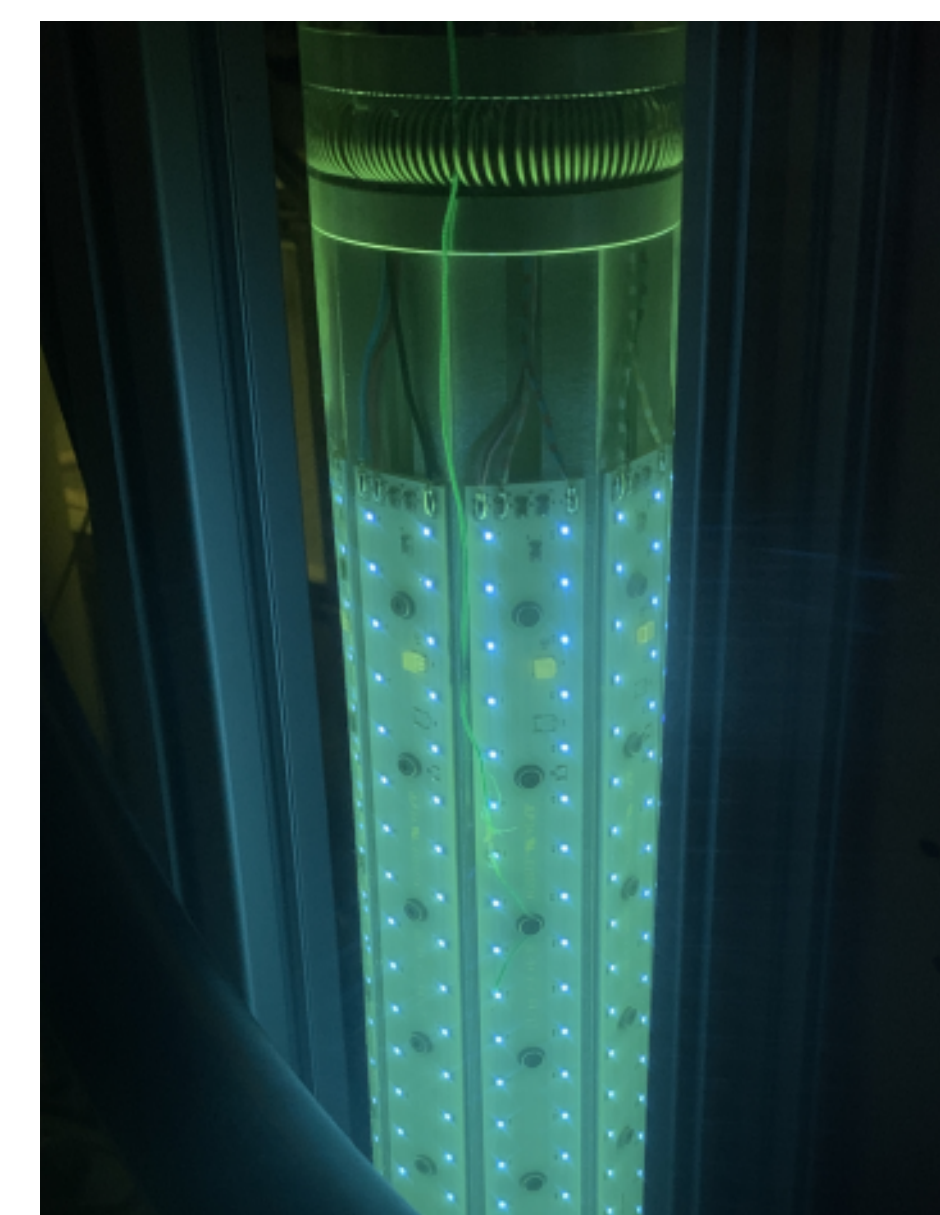
10.1002/chem.201602709

- customized photoreactors and integration of active components



10.1002/cite.201600191  
10.1039/c3pp50302j

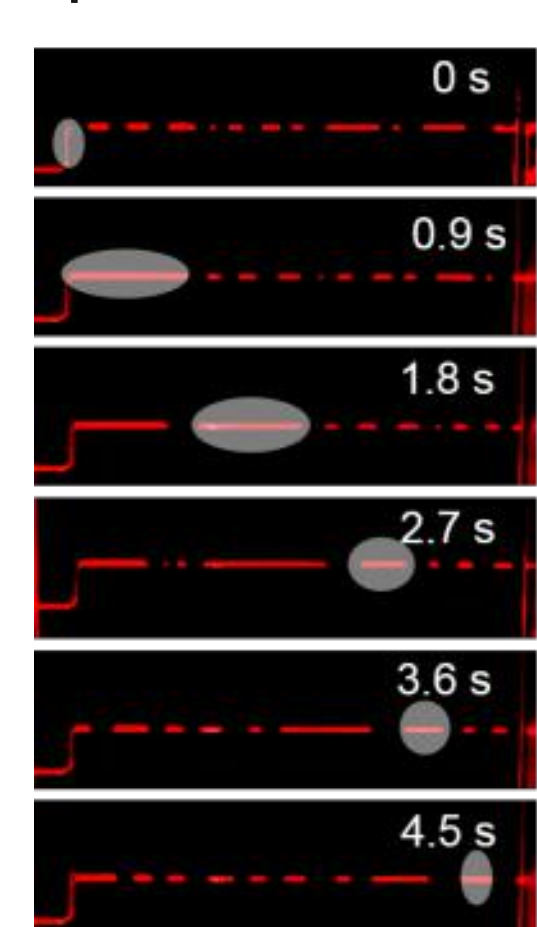
- advanced fluid cooling of LEDs



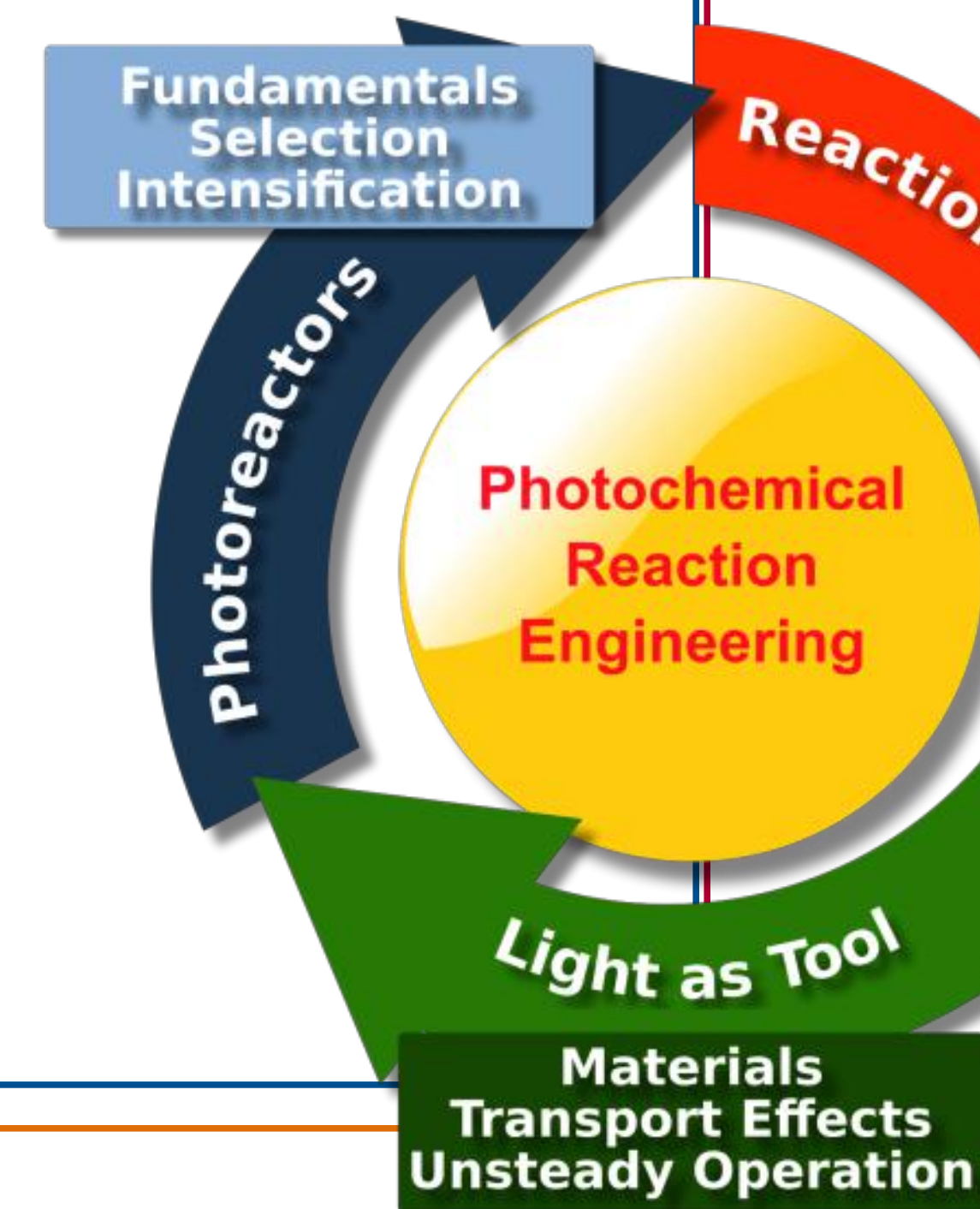
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## Light as Tool

- separation of physical and reactive mass transport

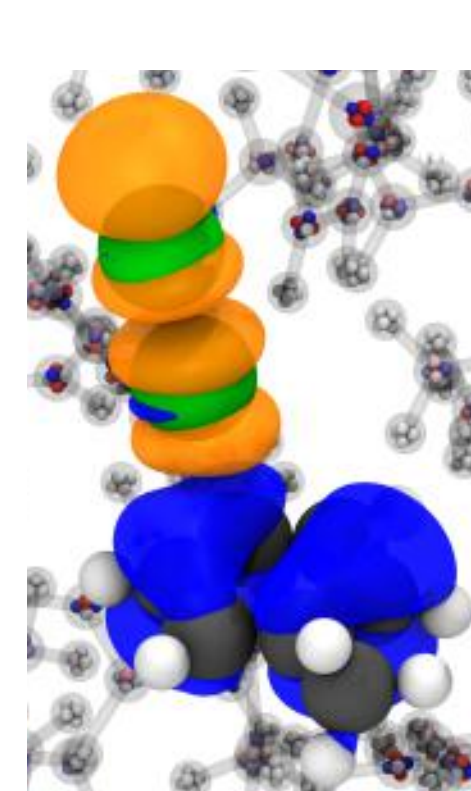
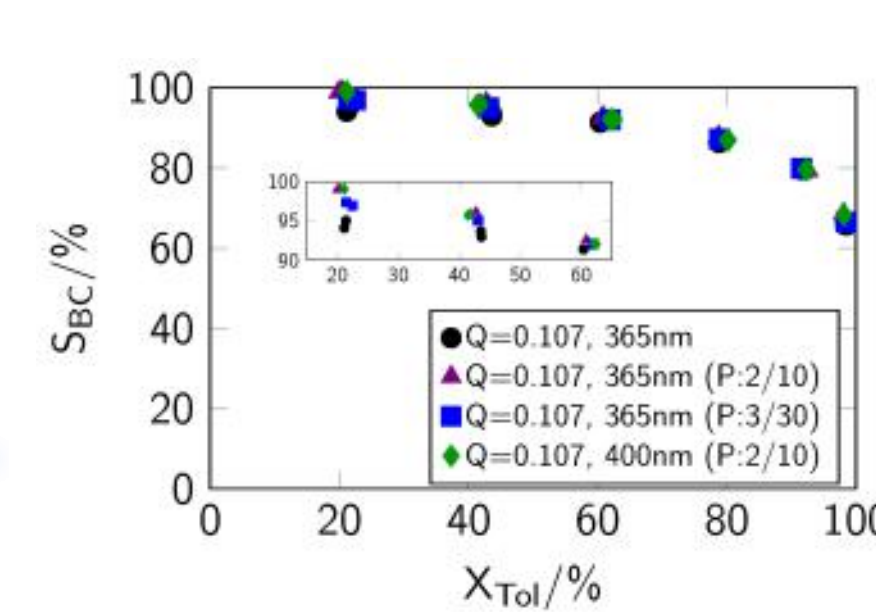
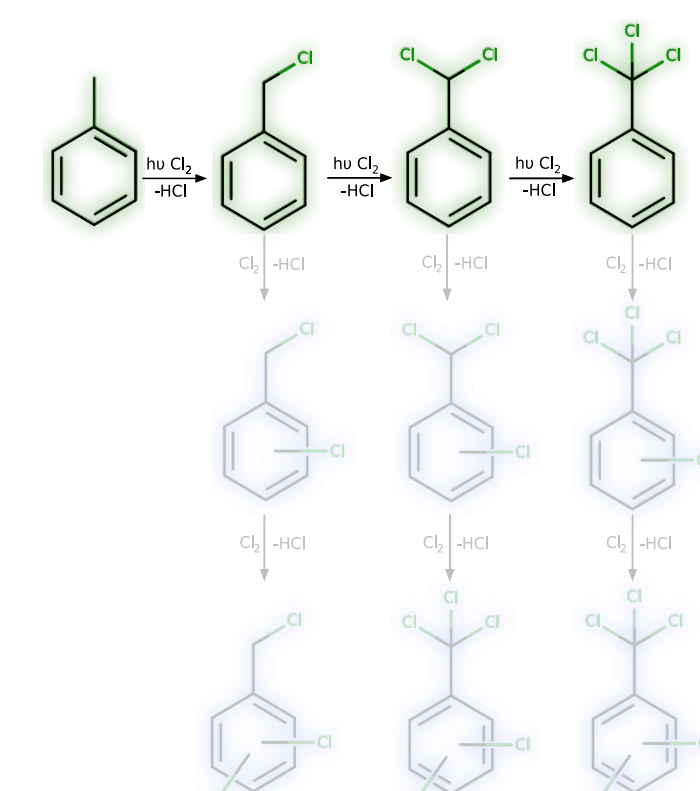
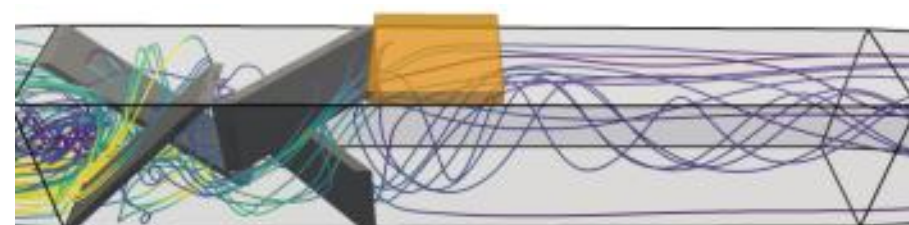


10.1002/ceat.201600586



## Optimal Reaction Control

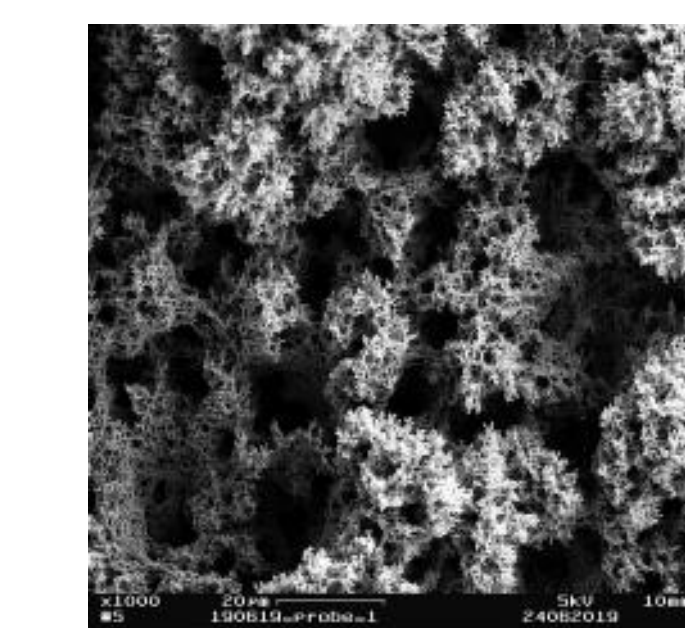
- imposed unsteady irradiation to enhance performance and efficiency



10.1007/s41981-021-00174-1  
10.1002/cptc.202100084  
10.1002/slct.201800289

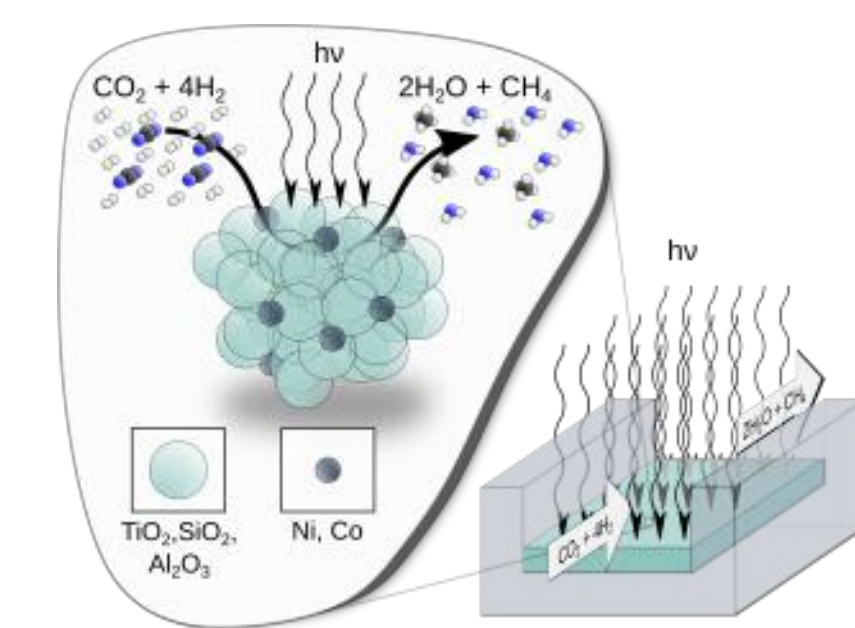
10.1039/d0re00366b  
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10.1016/j.flowmeasinst.2017.12.012

- reaction engineering of photocatalytic reactions

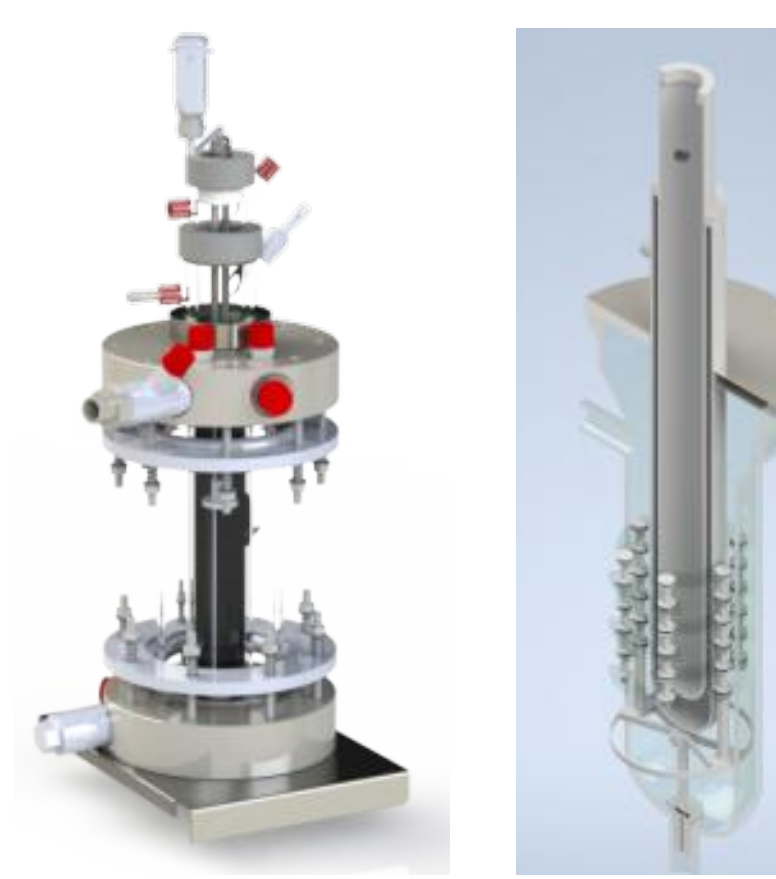


10.1002/cptc.202100084  
10.1016/j.solidstatesciences.2020.106212  
10.1016/j.solidstatesciences.2018.02.005

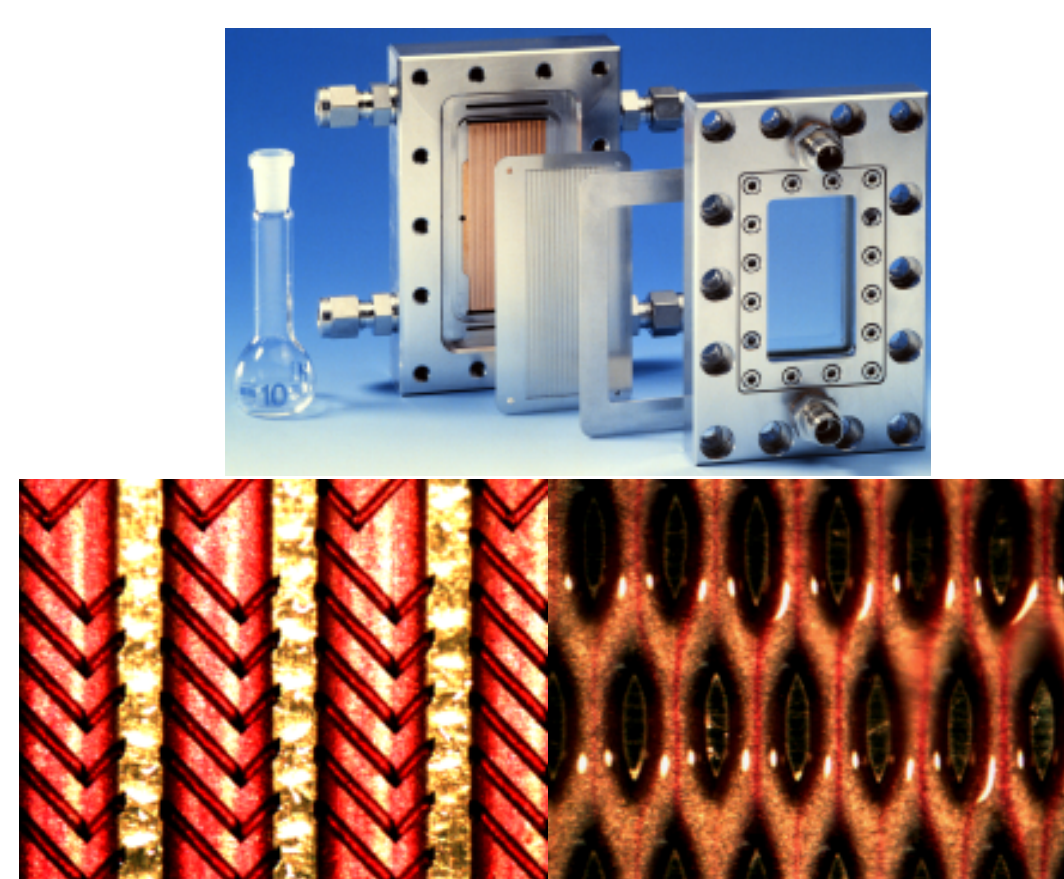
- influencing selectivity and performance of thermal reactions with light



- scale-up concepts for industrial photoreactors



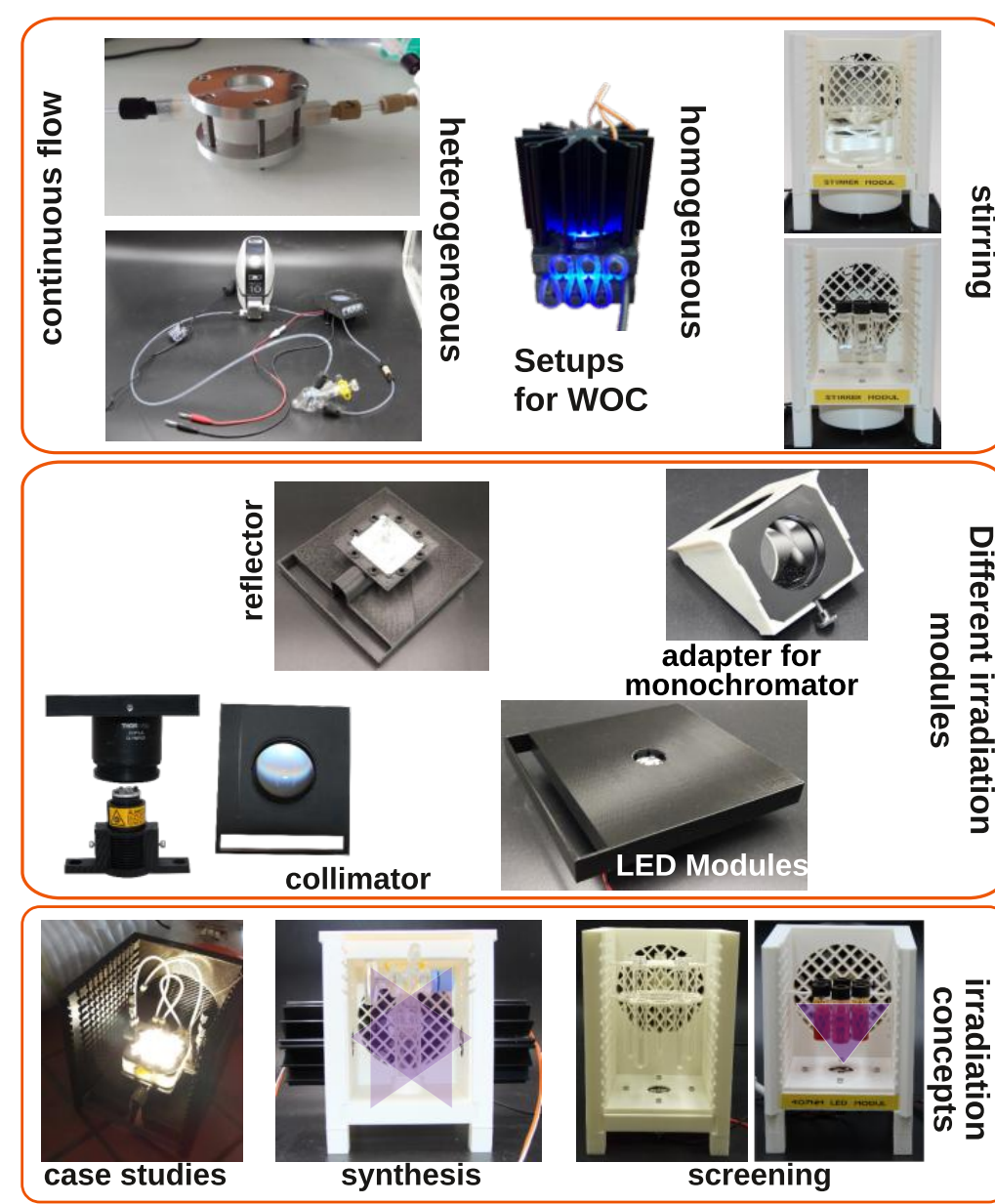
- intensification of multiphase reactions



10.1016/j.ces.2010.02.039  
10.1016/j.cej.2011.11.014

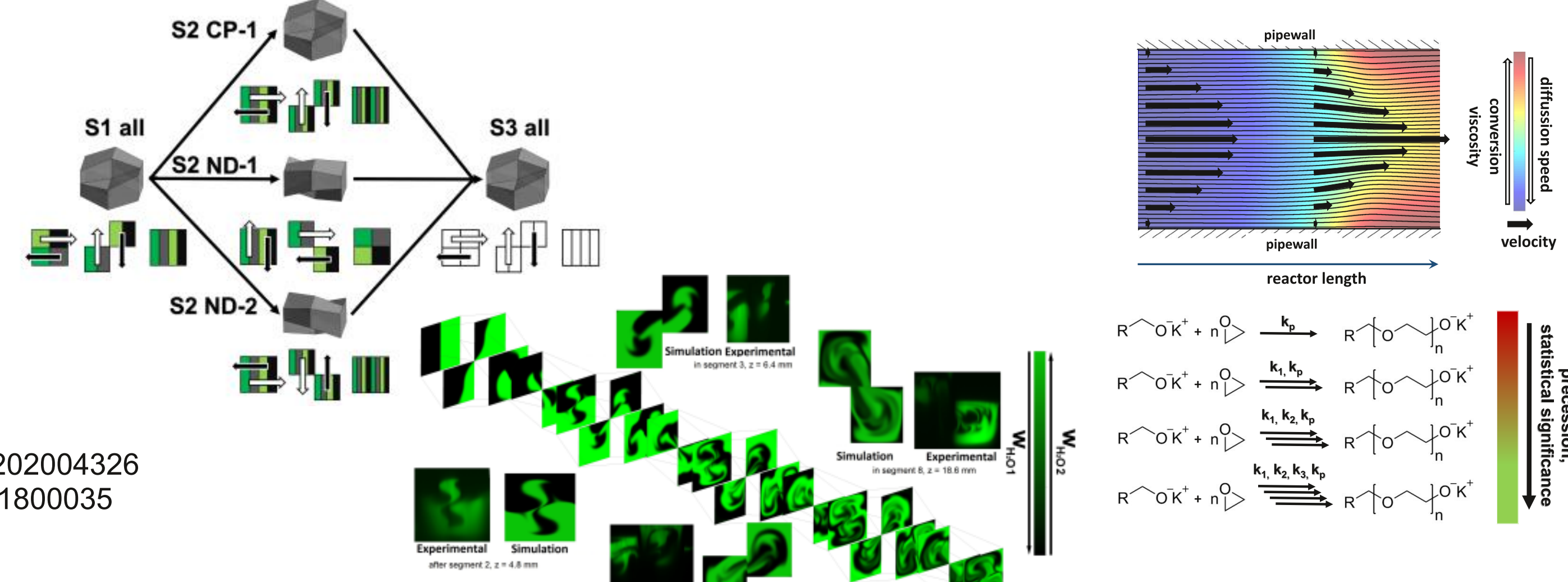
## Complementary Research

- 3D printing and rapid prototyping



10.1002/chem.202004326  
10.1002/cite.201800035

- CFD and multiphysics simulations



10.1021/acs.iecr.7b00948  
10.1021/acs.iecr.6b04110

10.1021/acs.iecr.7b00948  
10.1021/acs.iecr.6b04110